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SECRETARY OF STATE
STATE OF IDAHO

ARTICLES OF INCORPORATION

OF

NORWEST MANUFACTURING, INC.

I, THE UNDERSIGNED, being a natural person of full age, and a natural citizen of the United States of America, do hereby execute these articles of incorporation for the purpose of forming a corporation under Title 30, Chapter 1, Idaho Code, and other applicable laws of the State of Idaho.

FIRST

The name of the corporation is and shall be Norwest Manufacturing, Inc.

SECOND

The purposes of the corporation are as follows:

To engage in all types of lawful business activity.

To manufacture and distribute farm equipment and tools.

To buy and sell, export, import, lease, exchange and generally deal in real and personal property of every class and description.

To manufacture, purchase, or otherwise acquire, own, mortgage, pledge, sell, assign and transfer, or otherwise dispose of, to invest, trade, deal in and with goods, wares and merchandise.

IDAHO SECRETARY OF STATE

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To act as agents for the purchase, sale, and handling of goods, wares, merchandise and literary properties of any and all types and descriptions for the account of the corporation or as factor, agent, procurer, or otherwise for or on behalf of another.

To manufacture, repair, replace, produce or otherwise acquire, alter or repair merchandise of every class, nature and description, whether as principal or agent, whether now known or hereafter to be discovered or invented.

To build structures and facilities of all kinds and descriptions.

To deal in stocks, bonds, or other securities, investments including the purchase and sale of the same, and in particular to purchase and sell, deal in or trade stocks issued by this corporation, and to acquire its own stock in such manner and upon such terms and conditions as the Board of Directors may determine to be in the best interests of the corporation.

To purchase, lease, mortgage, deal in or with all and every class and kind of real estate.

To likewise do all and everything necessary, suitable and proper for the accomplishment of any of the purposes or the attainment of any of the objects or the furtherance of any of the powers hereinbefore set forth, either alone or in association with other corporations, firms or individuals, and to enter into, make, perform and carry out contracts of every kind and for any lawful purpose, without

limit as to amount, with any person, firm association, corporation, municipality, state or government, or any subdivision or district thereof, and to do every other act or acts, thing or things incidental or appurtenant to or growing out of or connected with the aforesaid objects or purposes or any part of parts thereof, provided the same be not inconsistent with the laws under which this corporation is organized.

The purposes specified herein shall be construed both as purposes and powers and shall be in no wise limited or restricted by reference to, or inference from, the terms of any other clause in this or any other article, but the purposes and powers specified in each of the clauses herein shall be regarded as independent purposes and powers, and the enumeration of specific purposes and powers shall not be construed to limit or restrict in any manner the meaning of general terms or of the general powers of the corporation; nor shall the expression of one thing be deemed to exclude another, although it be of like nature not expressed.

THIRD

The duration of this corporation shall be perpetual.

FOURTH

The location of the registered office of the corporation in the State of Idaho is 71 South 200 West, Rupert, Idaho. The post office address of the corporation is 71 South 200 West, Rupert, Idaho 83350. The name of the registered agent for the corporation is Phillip Neal Gilley.

FIFTH

The total authorized number of shares is 1,000 having no par value. The stock of the corporation is of but one class: Common. Share are nonassessable by or on behalf of the corporation.

SIXTH

The names and post office addresses of the incorporators, and the number of shares of stock subscribed each, are as follows:

<u>NAMES</u>	<u>ADDRESSES</u>	<u>SHARES</u>
Phillip Neal Gilley	3224 Overland Avenue Burley, Idaho 83318	1

Said person shall also constitute the initial Board of Directors who shall serve until the first meeting of incorporators.

SEVENTH

The power to repeal and amend bylaws and adopt new bylaws shall rest with the shareholders by a majority vote of the shareholders.

EIGHTH

This corporation is formed for the purpose of creating a wholly-owned subsidiary of WASCO Hardfacing Company, a California corporation. Phillip Neal Gilley is a shareholder and director of said corporation. It is the intent of the shareholders and directors of WASCO Hardfacing Company that Norwest Manufacturing, Inc. shall be spun-off to Phillip Neal Gilley and Karen Gilley in exchange for their

stock in WASCO Hardfacing Company. This statement of purpose is made for historical purposes only and shall not affect the rights of any person, firm or corporation dealing with Norwest Manufacturing, Inc. nor WASCO Hardfacing Company.

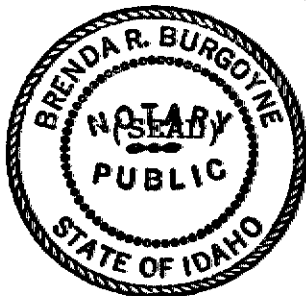
IN WITNESS WHEREOF, the incorporators above named have signed their names this 29th day of October, 1997.

Phillip Neal Gilley
Phillip Neal Gilley

STATE OF IDAHO)
) ss.
County of Cassia)

On this 29th day of October, in the year of 1997, before me the undersigned notary public in and for said state, personally appeared PHILLIP NEAL GILLEY, known or identified to me to be the person whose name is subscribed to the within instrument and acknowledged to me that he executed the same.

IN WITNESS WHEREOF, I have hereunto set my hand and affixed my official seal the day and year first above written.



Brenda R. Burgoyne
Notary Public
Residing at Hayburn, Idaho
My Commission expires 2.24.99