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ARTICLES OF INCORPORATION

OF

**SECRETARY OF STATE
STATE OF IDAHO**

ZEOLITE CORPORATION OF AMERICA, INC.

Effective as of October 18, 2007, (the "**Effective Date**"), the Articles of Incorporation of Zeolite Corporation of America, Inc. are in their entirety as follows:

**Article 1
NAME OF THE CORPORATION**

The name of the corporation is Zeolite Corporation of America, Inc. (the "**Corporation**").

**Article 2
PURPOSES OF THE CORPORATION**

The purposes for which the Corporation is organized is to sell, market and promote processed zeolite and to do any and all other lawful activities.

**Article 3
SHARES**

3.1 Stock. The aggregate number of shares the Corporation is authorized to issue shall be 10,000, with no par value, consisting of 10,000 common shares of voting stock (the "**Common Stock**").

3.2 Treasury Shares. Unless a resolution of the Board of Directors provides that reacquired shares shall constitute authorized but unissued shares, any shares reacquired by the Corporation shall be Treasury Shares and may be held, used, resold, or disposed of free of any restrictions that would be imposed on the original issuance of shares of the Corporation.

**Article 4
PREEMPTIVE RIGHTS**

Shareholders of the Corporation shall have no preemptive rights to acquire stock in the Corporation.

**Article 5
CUMULATIVE VOTING**

Shareholders of the Corporation do not have the right to cumulate their votes for Board of Directors.

**Article 6
NOTICE OF MEETINGS AND VOTING**

6.1 Notice. Written notice of meetings shall be delivered to all shareholders of the Corporation. Notice of meetings shall be given pursuant to the Bylaws of the Corporation.

ARTICLES OF INCORPORATION OF ZEOLITE CORPORATION OF AMERICA, INC. - 1

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6.2 Voting. Each outstanding share of stock shall be entitled to one (1) vote on each matter submitted to a vote at a meeting of shareholders, including election of directors of the Corporation and other corporate purposes.

Article 7 REGISTERED OFFICE AND AGENT

The address of the registered office of the Corporation is 10 Pioneer Road, Horseshoe Bend, ID 83629, and the name of the registered agent at such address is Steve Olson.

Article 8 BOARD OF DIRECTORS

The number of directors constituting the board of directors of the Corporation will be no less than two (2) and no greater than five (5). Until changed as provided in the Corporation's Bylaws, the number of directors who constitute the initial Board of Directors is three (3). The names and addresses of such persons to serve as the directors are as follows:

Name	Address
Bradford L. Huebner	10 Pioneer Road, Horseshoe Bend, ID 83629
Steve Olson	10 Pioneer Road, Horseshoe Bend, ID 83629
Alfredo Miguel	10 Pioneer Road, Horseshoe Bend, ID 83629

Article 9 INCORPORATOR

For purposes of the Articles of Incorporation, the name and address of the Incorporator is:

Name	Address
Bradford L. Huebner	10 Pioneer Road, Horseshoe Bend, ID 83629

Article 10 LIMITATION OF LIABILITY

A director of the Corporation shall not be personally liable to the Corporation or its shareholders for monetary damages, and the Corporation shall indemnify a director against liability (as defined in Idaho Code § 30-1-850(5)) to any person, for any action taken, or any failure to take action, as a director except for liability for: (i) the amount of a financial benefit received by a director to which he is not entitled; (ii) an intentional infliction of harm on the Corporation or the shareholders; (iii) a violation of Idaho Code § 30-1-833; or (iv) an intentional violation of criminal law. If the Idaho Business Corporation Act is amended to authorize corporate action further eliminating or limiting the personal liability of directors, then the liability of a director of this Corporation shall be eliminated or limited to the fullest extent permitted by the Idaho Business Corporation Act, as so amended. Any repeal or modification of this Article

by the shareholders of the Corporation shall not adversely affect any right or protection of a director of the Corporation existing at the time of such repeal or modification.

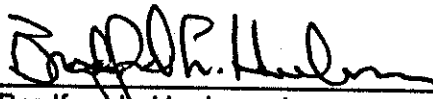
Article 11 INDEMNIFICATION

The Corporation shall indemnify and defend the directors and officers of the Corporation to the fullest extent permitted by the Idaho Business Corporation Act, as the same exists or may hereafter be amended (but, in the case of any such amendment, only to the extent that such amendment permits the Corporation to provide broader indemnification rights than the Idaho Business Corporation Act permitted the Corporation to provide prior to such amendment).

Article 12 EXECUTION

For the purpose of forming this corporation under the laws of the State of Idaho, the undersigned have executed these Articles of Incorporation on October 16, 2007.

Dated: October 16, 2007

By: 
Bradford L. Huebner, Incorporator