



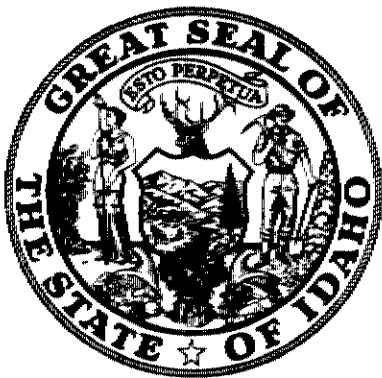
CERTIFICATE OF INCORPORATION
OF

ALLIED STEEL, INC.

I, PETE T. CENARRUSA, Secretary of State of the State of Idaho, hereby certify that duplicate originals of Articles of Incorporation for the incorporation of the above named corporation, duly signed pursuant to the provisions of the Idaho Business Corporation Act, have been received in this office and are found to conform to law.

ACCORDINGLY and by virtue of the authority vested in me by law, I issue this Certificate of Incorporation and attach hereto a duplicate original of the Articles of Incorporation.

Dated: September 15, 1983



SECRETARY OF STATE

by: _____

RECEIVED
SEC. OF STATE

ARTICLES OF INCORPORATION

OF

ALLIED STEEL, INC.

The undersigned, acting as incorporator of a Corporation under the Idaho Business Corporation Act, adopts the following Articles of Incorporation for such Corporation:

FIRST

The name of the Corporation is Allied Steel, Inc.

SECOND

The period of the duration is perpetual.

THIRD

The purpose or purposes for which the Corporation is organized are: The transaction of any and all lawful business for which Corporations may be incorporated under the Idaho Business Corporation Act.

FOURTH

The aggregate number of shares which the Corporation shall have authority to issue is ONE THOUSAND (1,000) at ONE DOLLAR (\$1.00) par value.

FIFTH

Provisions denying pre-emptive rights are: None.

SIXTH

Provisions for the regulation of the internal affairs of the Corporation are: Vested in the Board of Directors.

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SEVENTH

The address of the initial registered office of the Corporation shall be 460 W. 15th Street, Idaho Falls, Idaho, and the name of its initial registered agent at such address shall be Tim Jackson.

EIGHTH

The names and addresses of each Director and Incorporator are delineated below and the number of Directors constituting the initial Board of Directors of the Corporation is 2 and the names and addresses of the persons who are to serve as Directors until the First Annual Meeting of Shareholders or until their successors are elected and qualified are:

Tim Jackson
6465 S. 45 East
Idaho Falls, Idaho

Sandra M. Jackson
6465 S. 45 East
Idaho Falls, Idaho

Gordon Woods
73 N. 1075 W.
Blackfoot, Idaho

DATED this 7 day of June, 1988.


TIM JACKSON


GORDON WOODS

SEP 15 8 51

August 31, 1988

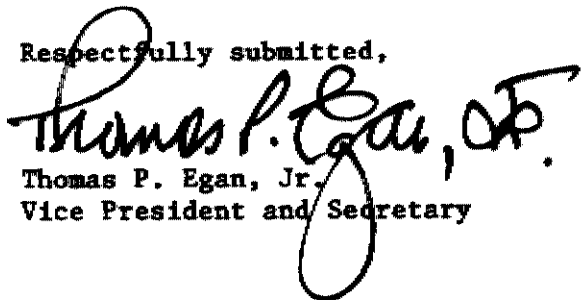
TO: Allied Steel, Inc.

The undersigned being the Secretary and an Officer of Allied Steel Erectors, Inc., a subsidiary of Gate City Steel, Inc., a corporation duly organized and existing under and by virtue of the laws of the State of Idaho, does hereby consent to the following:

That Allied Steel Erectors, Inc., a subsidiary of Gate City Steel, Inc., has given full authority to Allied Steel, Inc. to use the name "Allied Steel Erectors", or any derivation thereof, for all lawful purposes to the extent stated herein.

This consent has been given upon the reliance that Allied Steel, Inc. when using "Allied Steel Erectors", or any derivation thereof, will exercise sound judgment reflecting integrity and ethical conduct in its business dealings so as not to reflect poorly on the name of Allied Steel Erectors, Inc. or hold it out to public scrutiny.

Respectfully submitted,


Thomas P. Egan, Jr.
Vice President and Secretary

TPE, JR/pjm

Thomas P. Egan, Jr.

Vice President and Corporate Counsel

Valmont Industries, Inc.
Valley, Nebraska 68064 U.S.A.
Phone (402) 359-2201