

STATE OF IDAHO
ARTICLES OF ORGANIZATION
OF
STEEL TECH North America, LLC
A LIMITED LIABILITY COMPANY

FILED/EFFECTIVE

Article 1

The name of the Limited Liability Company is : **STEEL TECH North America, LLC**

Article 2

The duration of this Limited Liability Company is perpetual.

Article 3

The mailing address for future correspondence is :

**2900 N. Government Wy. - Suite 127
Coeur d'Alene, Idaho 83815**

Article 4

Management will be vested in Managers.

Article 5

The initial registered office of this Limited Liability Company shall be located at :

**2900 N. Government Wy. - Suite 127
Coeur d'Alene, Idaho 83815**

and the name of the initial registered agent of this Limited Liability Company at that address is :
John Hiltzman

Article 6

The names and address of the initial managers are -

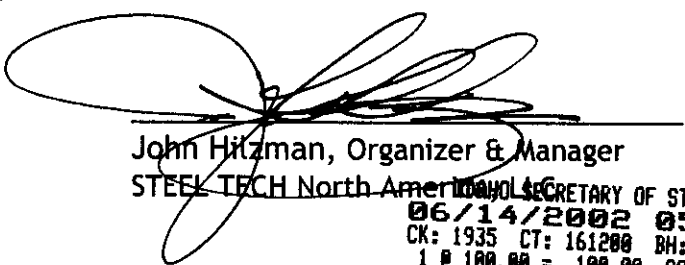
Name :	Address :
John Hiltzman	2900 N. Government Wy. - #127, Coeur d'Alene, ID 83815
Karla Geerhart	16000 N. Boothill Rd., Hayden, ID 83835

Article 7

The name and address of the Organizer is -

Name :	Address :
John Hiltzman	2900 N. Government Wy. - #127, Coeur d'Alene, ID 83815

Dated : this 12th day of June, 2002.


John Hiltzman, Organizer & Manager
STEEL TECH North America, LLC

SECRETARY OF STATE
06/14/2002 05:00
CK: 1935 CT: 161200 BH: 471000
1 @ 100.00 = 100.00 CORP # 2

W19636