

State of Idaho



CERTIFICATE OF AUTHORITY OF

REPAIR-ALLOY, INC.

I, PETE T. CENARRUSA, Secretary of State of the State of Idaho, hereby certify that
duplicate originals of an Application of REPAIR-ALLOY, INC.

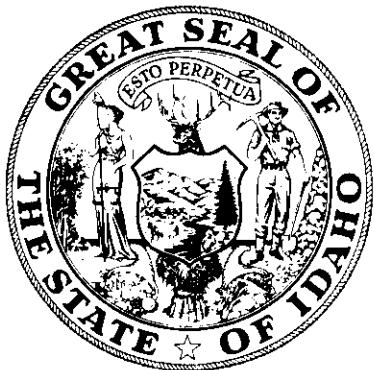
for a Certificate of Authority to transact business in this State,
duly signed and verified pursuant to the provisions of the Idaho Business Corporation Act, have
been received in this office and are found to conform to law.

ACCORDINGLY and by virtue of the authority vested in me by law, I issue this Certificate of
Authority to REPAIR-ALLOY, INC.

to transact business in this State under the name REPAIR-ALLOY, INC.

and attach hereto a duplicate original of the Application
for such Certificate.

Dated June 19, 1985



Pete T. Cenarrusa
SECRETARY OF STATE

Corporation Clerk

APPLICATION FOR CERTIFICATE OF AUTHORITY

(Profit Corporation)

To the Secretary of State of Idaho

Pursuant to Section 30-1-110, Idaho Code, the undersigned Corporation hereby applies for a Certificate of Authority to transact business in your State, and for that purpose submits the following statement:

1. The name of the corporation is Repair-Alloy, Inc.

2. The name which it shall use in Idaho is Repair-Alloy, Inc.

(To be used only when required to avoid a conflict with a name already on file. Must be accompanied by a Board of Directors resolution adopting assumed name in Idaho.)

3. It is incorporated under the laws of Wisconsin

4. The date of its incorporation is August 16, 1977 and the period of its duration is perpetual.

5. The address of its principal office in the state or country under the laws of which it is incorporated is 9444 W. Carmen Ave., Milwaukee, WI 53225

6. The address to which correspondence should be addressed, if different from that in item 5.

7. The street address of its proposed registered office in Idaho is 4050 Pack River Road,

Sandpoint, ID 83864, and the name of its proposed registered agent in Idaho at that address is Edward Worzala, Jr.

8. The purpose or purposes which it proposes to pursue in the transaction of business in Idaho are:
To engage in any lawful activity for which corporations may be organized under the Idaho Business Corporation Law.

9. The names and respective addresses of its directors and officers are:

Name	Office	Address
Edward Worzala, Jr.	President	4050 Pack River Rd., Sandpoint, ID 83864
Gene Kasperzak	Vice Pres.	W 224 N 5055 Eastview Dr., Sussex WI 53089
Bonnie R. Worzala	Secretary	4050 Pack River Rd., Sandpoint, ID 83864
Anthony Mertes	Treasurer	W 226 N 8144 Longview Dr., Sussex, WI 53089

Directors: Edward Worzala, Jr., Bonnie R. Worzala, Gene Kasperzak

(continued on reverse)

10. The aggregate number of shares which it has authority to issue, itemized by class, par value of shares, and shares without par value, is:

Number of Shares	Class	Par Value Per Share or Statement That Shares Are without Par Value
2,000	common	\$3.00

11. The aggregate number of its issued shares, itemized by class, par value of shares, and shares without par value is:

Number of Shares	Class	Par Value Per Share or Statement That Shares Are without Par Value
2,000	Common	\$3.00

12. The corporation accepts and shall comply with the provisions of the Constitution and the laws of the State of Idaho.

13. This Application is accompanied by a certificate of Corporate Status or Existence, duly authenticated by the proper officer of the state or country under the laws of which it is incorporated.

Dated: June 17, 1985

Repair-Alloy, Inc.

(Corporation Name)

By

Edward Worzala
Its President/Vice President (please specify)

and

Bonnie Wenzel
Its Secretary/Assistant Secretary (please specify)

STATE OF Idaho)

COUNTY OF Bonner) ss:

I, Judith M. Remming, a notary public, do hereby certify that on this 17th day of June, 19 85, personally appeared before me Edward Worzala, Jr., who being by me first duly sworn, declared that he is the President of Repair-Alloy, Inc.

that he signed the foregoing document as President of the corporation and that the statements therein contained are true.

Judith M. Remming
Notary Public

United States of America
State of Wisconsin
OFFICE OF THE SECRETARY OF STATE

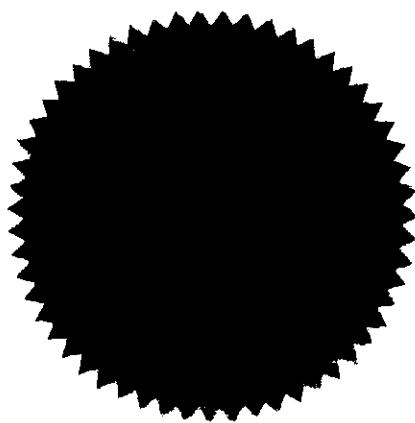
To All to Whom These Presents Shall Come:

I, DOUGLAS La FOLLETTE, Secretary of State of the State of Wisconsin, do hereby certify that articles of incorporation of

REPAIR-ALLOY, INC.

were duly filed in this office on August 16, 1977 and that thereafter a certificate of such filing and grant of corporate powers and privileges was duly issued to said organization under the hand and seal of the Secretary of State of the State of Wisconsin, as provided by law.

I further certify that it appears from the records of this office that said organization continued and now is a body corporate, duly and legally incorporated, organized and existing by and under the laws of this state, and is in good standing.



IN TESTIMONY WHEREOF, I have hereunto set my hand and affixed my official seal, at Madison, on

MAY 09 1985
Douglas La Follette

DOUGLAS La FOLLETTE
Secretary of State

BY: *Douglas La Follette*