

FILED/EFFECTIVE
FEB 23 2002
STATE
IDAHO

**ARTICLES OF INCORPORATION
OF
S. BLOOD MACHINE DESIGN, INC.**

The undersigned, Sherry D. Blood being qualified as an incorporator of a corporation under the Idaho Business Corporate Act, of legal age, enters into these Articles for the purpose of forming a corporation under the laws of the State of Idaho, and does hereby make, adopt, execute, and acknowledge these Articles of Incorporation as follows:

ARTICLE I : Corporate Name

The name of the corporation shall be S. Blood Machine Design, Inc.

ARTICLE II : Shares

The corporation shall have authority to issue 500,000 shares of common voting stock.

ARTICLE III : Initial Registered Office and Registered Agent

The initial registered office of the corporation shall be located at 422 Elm Street, Ponderay, Idaho 83852. The initial registered agent at the address shall be Sherry D. Blood.

ARTICLE IV : Initial Board of Directors

The number of directors of this corporation shall be not less than one nor more than nine. The initial Board of Directors of this corporation shall consist of two board members, who shall be Shane D. Blood, whose address is 208 Forest Avenue, Sandpoint, Idaho 83864, and Sherry D. Blood, whose address is 338 Cedar Street, Ponderay, Idaho 83852. Sherry D. Blood shall be the initial chairperson of the Board of Directors, and who shall serve as Board of Directors until the first annual meeting of shareholders or until the successor(s) has been elected and qualified.

ARTICLE V : Incorporator

The name and address of the incorporator of this corporation is Sherry D. Blood, 338 Cedar Street, Ponderay, Idaho 83852.

ARTICLE VI : Corporate Purpose

The purpose for which this corporation is organized is the transaction of any and all lawful business.

ARTICLE VIII : Cumulative Voting

All shareholders are entitled to cumulate their votes for directors.

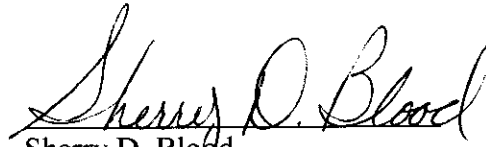
ARTICLE VIII : Preemptive Rights

All shareholder are entitled to preemptive rights.

IDAHO SECRETARY OF STATE
09/30/2002 05:00
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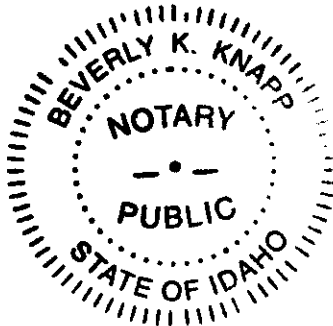
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IN WITNESS WHEREOF, I have hereunto set my hand this 26th day of September,
2002


Sherry D. Blood
Incorporator

STATE OF IDAHO)
 : ss.
County of Bonner)

On this 27 Th. day of September, 2002, before me, the undersigned Notary Public,
personally appeared SHERRY D. BLOOD, known to me, or proved to me on the basis of
satisfactory evidence, to be the person whose name is subscribed to the within instrument
and acknowledged to me that she executed the same.




Notary Public - State of Idaho
Residing at Bonner County
My Commission Expires 04-27-06