ARTICLES OF INCORPORATION

OF



TCR, INC.
The undersigned, in order to form a corporation pursuant to Idaho Business
Corporation Act, certify as follows:
ARTICLE I
The name of the corporation is, (hereafter
"Corporation").
ARTICLE II
The purposes for which this Corporation is organized are as follows:
1. To engage in <u>TRUCKING</u> ; and
2. To engage in any other lawful activity or business for which corporations may
be incorporated under the Idaho Business Corporation Act.
ARTICLE III
The Corporation shall have perpetual existence.
ARTICLE IV
The address of the initial registered office of the Corporation shall be 200 8 TH
Ave East, Jerome, ID 83338 , and the name of its initial registered agent at such
Thomas C Rhoads

IDAHO SECRETARY OF STATE

12/08/1999 09:00 CX: 83116751984 CT: 123822 PH: 2718%

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ARTICLES OF INCORPORATION - 1

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ARTICLE V

The	shares of stock to	be issued by the Corporation shall consist of one class only,
and the aggr	egate number of	shares which the Corporation shall be authorized to issue
shall be	1,000	shares of stock, each having a par value of \$1.00 per
share. All sl	hares of stocks sl	hall have the same rights in such Corporation and shall be
nonassessab	le when paid in f	fall.

ARTICLE VI

The names and post office addresses of the incorporators and organizers, who have named themselves as the initial directors to serve until the first election of directors of the Corporation are as follows:

NAME:

ADDRESS:

THOMAS C RHOADS KIMBERLY JOE RHOADS 200 8TH AVE EAST JEROME, ID 83338

ARTICLE VII

The private property of the stockholders of this Corporation shall not be subject to the payment of the corporate debts in any amount or to any extent whatever.

ARTICLES OF INCORPORATION - 2

ARTICLE VIII

The Corporation reserves the right to amend, alter, change or repeal any provisions contained in these Articles of Incorporation in the manner now or hereafter prescribed by statute, and all rights conferred upon stockholders herein are granted subject to this reservation.

Dated: 12-6-99