



ARTICLES OF AMENDMENT TO ARTICLES OF ORGANIZATION LIMITED LIABILITY COMPANY

FILED/EFFECTIVE
JAN 16 11 35 AM '02

(Instructions on back of application)

SECRETARY OF STATE
IDAHO

1. The name of the limited liability company is: Black Ink Process Optimization Group, LLC

2. The date the articles of organization were filed was: 12/28/01

COMPLETE ONLY THE APPLICABLE ITEMS

3. The name of the limited liability company is amended to read: Black Ink Process Optimization Group, LLC

4. The latest date certain upon which the limited liability company will dissolve is amended to read: _____

5. The management of the limited liability company shall henceforth be vested in
 Manager(s) Members.

6. The information on managers/members shall be amended as follows:

Name:	Address:	Add:	Delete:	Other:
_____	_____	<input type="checkbox"/>	<input type="checkbox"/>	_____
_____	_____	<input type="checkbox"/>	<input type="checkbox"/>	_____
_____	_____	<input type="checkbox"/>	<input type="checkbox"/>	_____
_____	_____	<input type="checkbox"/>	<input type="checkbox"/>	_____
_____	_____	<input type="checkbox"/>	<input type="checkbox"/>	_____

7. Signature of at least one manager, if any, or at least one member.

Signature Clayton Corner Initial Member

Typed Name Clayton Corner Capacity _____

Signature _____

Typed Name _____ Capacity _____

Secretary of State use only

g:\corp\forms\lc_forms\amend_domestic_llc.ppt6
Revised 1/2001

IDAHO SECRETARY OF STATE
01/16/2002 05:00
CK: 6411 CT: 153824 BH: 448458
1 @ 30.00 = 30.00 ORGAN AMEN # 2

W 17555